

Date: Friday, 30/05/2008 11:32:27 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412702023	
Job Number	: 39612		Part Number	: REWORK30	
Estimate Number	: 10804		Drawing Number	: DISASSEMBLE	
P.O. Number	:		Project Number	:	
This Issue	: 30/05/2008	S.O. No. :	Drawing Revision	:	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : MACHINED PARTS	Due Date	: 06/06/2008	Qty: 2 Um: Each
Previous Run	: 39537				
Written By	:				
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 REMOVE FROM STOCK: ✓ 2 X D412-702-023 B35457 <i>B37818 2X</i>		
<i>✓ DISASSEMBLE KIT (NCR08-048) : 2X D412-702-069 B 34 435 2X 42</i>		
<i>✓ 4 X D3195-041 B 31272 4Y 54.00</i>		
<i>✓ 4 X D3195-043 B 304 31573 4Y</i>		
<i>✓ 2 X D3196-1 B 25849 2X</i>		
<i>✓ 4 X D3197-041 B 37885 3Y <i>B35281 1X</i></i>		
<i>✓ 4 X D3268-1 B 33841 4Y</i>		
<i>✓ 10 X D3446-041 B 30130 7X 826 777 3Y</i>		
<i>✓ 10 X D3551-11 B 31217 10X</i>		
<i>✓ 4 X D3546-1 B 304 35150 4Y</i>		
<i>✓ 8 X AN4-13A B M106993 8Y</i>		
<i>✓ 4 X MS24694S152 B M101061 3X M101124 1X</i>		
<i>✓ 4 X MS24694S154 B 103926 4Y <i>(C44/30 2)</i></i>		
<i>✓ RETURN TO STOCK (EXCEPT D3446-041 - D412702023) <i>B33X30 7X 3.26.777 3Y</i></i>		

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412702023

Job Number: 39612

Part Number: REWORK30

Job Number:



Seq. #: Machine Or Operation:

Description:

ADJUST ACCPAC

8/05/30

2.0 D412702023 5-Man Shoulder Harness, 4 point



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

5-Man Shoulder Harness, 4 point

3.0 QC21 FINAL INSPECTION/W/O RELEASE



08/05/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



8/05/30

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412702023	
Job Number	: 39537		Part Number	: REWORK30	
Estimate Number	: 10804		Drawing Number	: DISASSEMBLE	
P.O. Number	:		Project Number	:	
This Issue	28/05/2008	S.O. No. :	Drawing Revision	:	
Prsht Rev.	: NC		Material	:	
First Issue	1 /	Type : MACHINED PARTS	Due Date	04/06/2008	Qty: 2 Um: Each
Previous Run	: 00015				
Written By	:				
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK:

2 X D412-702-023 B35457

DISASSEMBLE KIT (NCR08-048)

1 X D412-702-069 B

34435

(2x)

2 X D3195-041 B

31272

(4x)

2 X D3195-043 B

31573

(4x)

1 X D3196-1 B

31466

2

2 X D3197-041 B

35281

(4x)

2 X D3268-1 B

31468

(4x)

5 X D3446-041 B

31469

(10x)

5 X D3551-11 B

31217

(10x)

2 X D3546-1 B

35150

(4x)

4 X AN4-13A B

105653

(8x)

2 X MS24694S152 B

101124

(4x)

2 X MS24694S154 B

105057

(4x)

RETURN TO STOCK

8/1/08 510

Date: Wednesday, 28/05/2008 12:49:23 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412702023

Job Number: 39537

Part Number: REWORK30

Job Number:



Seq. #:	Machine Or Operation:	Description :
	ADJUST ACCPAC	MF 08-05-28
2.0	D412702023	5-Man Shoulder Harness, 4 point
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) 5-Man Shoulder Harness, 4 point		MF
3.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		08/05/2008

Job Completion



MF 08-05-28

Date: Wednesday, 28/05/2008 12:37:53 PM

User: Linda Lacelle

Bill of Manufacturing

Part Number	: D412702023		Revision	: E			
Drawing Name	: 5-MAN SHOULDER HARNESS KIT (4 POINT)		Default Qty.	: 1			
Seq #	Item	Description		Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL		0.00	Hours	0.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1		0.00	Hours	56.00	0.00
3	D412702069	GROMMET KIT		1.00	Each	13.62	13.62
4	D3195041	Pick: Packing Kit]		2.00	Each	19.34	38.68
5	D3195043	Pick: Packing Kit]		2.00	Each	19.14	38.28
6	D31961	Pick: Packing Kit]		1.00	Each	23.89	23.89
7	D3197041	Pick: Packing Kit]		2.00	Each	211.52	423.04
8	D32681	Pick: Packing Kit]		2.00	Each	5.54	11.08
9	D3446041	Pick: Packing Kit]		5.00	Each	611.95	3,059.75
10	D355111	HOOK AND LOOP TIE		5.00	Each	1.29	6.47
11	D35461	CLIP		2.00	Each	14.60	29.20
12	AN413A	Pick: Packing Kit]		4.00	Each	0.17	0.68
13	MS24694S152	Pick: Packing Kit]		2.00	Each	1.63	3.26
14	MS24694S154	SCREW		2.00	Each	1.71	3.42
15	QC4	INSPECT 100% KITS FOR COMPLETENESS		0.00	Hours	0.00	0.00
16	PACKAGING 1	PACKAGING RESOURCE #1		0.00	Hours	56.00	0.00
17	QC21	FINAL INSPECTION/W/O RELEASE		0.00	Hours	0.00	0.00
Total BOM Cost						3,651.38	